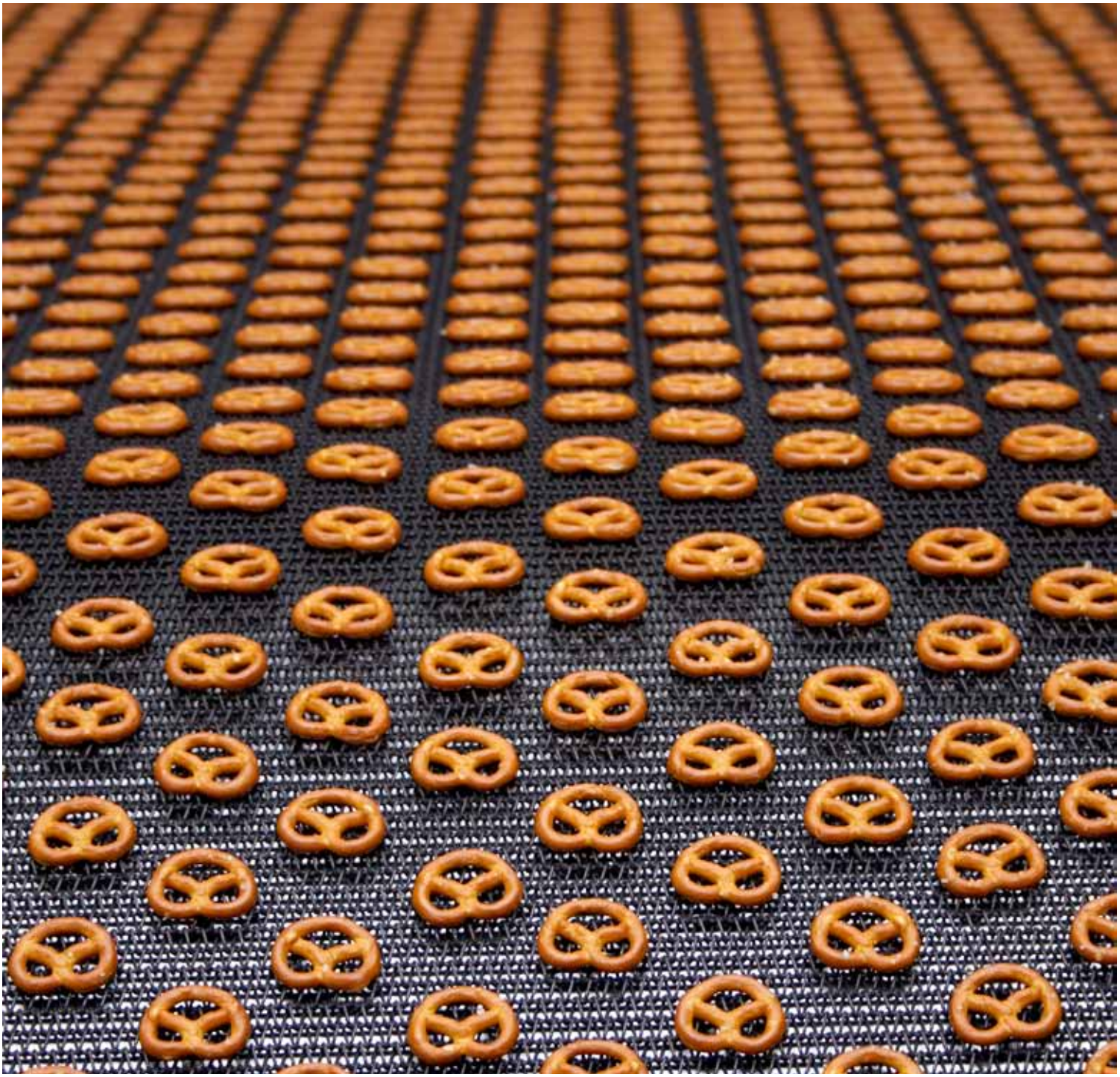
Product information

Drummotors

TM 100B25



Van der Graaf
Power Transmission Equipment

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The TM 100's

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playground



TM 100B25

A wide range of applications

Van der Graaf has achieved a prominent position on both the domestic and international market with its "GV" Drummotors. The "GV" Drummotor has found success in a wide range of applications including the following: automotive, X-ray, construction, postal, courier, mining, aggregate, airline baggage, package flow, tyre manufacturing, fish processing, poultry processing, meat processing, agriculture, fruit and vegetable, farming, forestry, baking, dairy and many more.

4 Introduction
5 Selection table
6 Dimensions Drummotor mild steel
Dimensions Taildrum mild steel
7 Dimensions Drummotor stainless steel
Dimensions Taildrum stainless steel
8 Dimensions bracket / Cable exit
9 Cross sectional / parts description
12 Options
15 Product range
16 Contact us

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Selection table

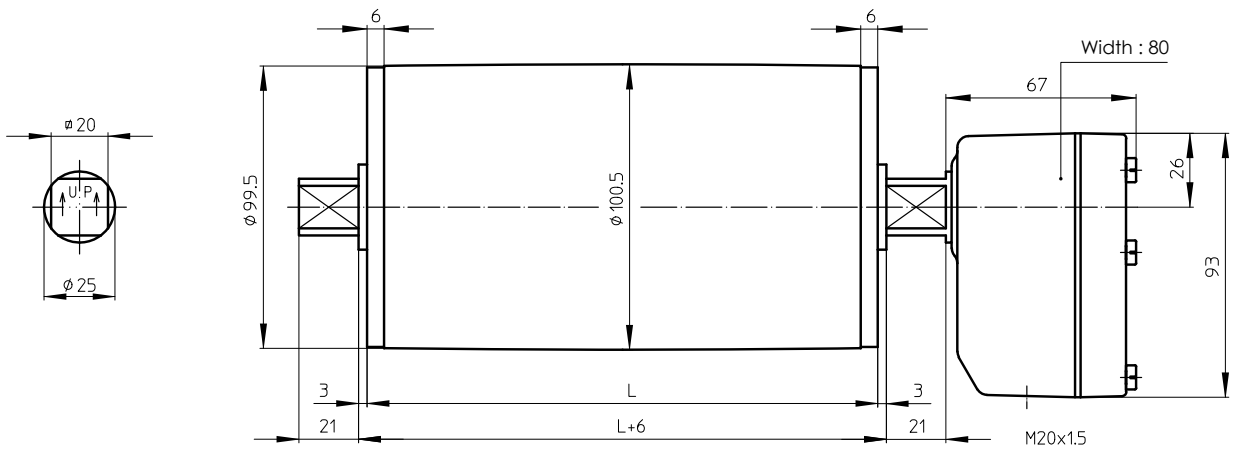
TYPE TM 100B25	Power kW	Beltspeed m/s at 50 Hz Beltpull N										Min. L mm Design B	Full load curr. 400 V - 50 Hz I = ... A	Weight kg L=350
205 Z	0,37	**3,60** 95	**2,80** 120	**2,50** 135	**2,20** 155	**2,00** 175	**1,70** 205					310	0,85	14
425 Z	0,18	**1,80** 95	**1.40** 120	**1,25** 135	**1,10** 155	**1,00** 170	**0,85** 200					310	0,60	14
425 PL2		**0,75** 220	**0,70** 235	**0,65** 250	**0,55** 300	**0,50** 330	**0,40** 415	**0,36** 460	**0,30** 550	**0,24** 690		310		
425 PL3		**0,20** 835	**0,16** 990	**0,14** 1130	**0,12** **1300**							360		
416 Z	0,12	**1,10** 105	**1,00** 115	**0,85** 135								275	0,40	14
416 PL2		**0,75** 145	**0,70** 160	**0,65** 170	**0,55** 200	**0,50** 220	**0,40** 275	**0,36** 305	**0,30** 370	**0,24** 460		275		
416 PL3		**0,20** 530	**0,16** 660	**0,14** 755	**0,12** 880	**0,10** 1055	**0,09** 1175					310		
616 Z	0,12	**1,25** 90	**1,10** 105	**0,90** 125	**0,80** 145	**0,70** 165	**0,60** 190					310	0,50	14
616 PL2		**0,50** 220	**0,40** 275	**0,36** 305	**0,30** 370	**0,26** 425	**0,19** 580	**0,15** 735				310		
616 PL3		**0,07** **1300**										360		
414 Z	0,10	**1,10** 85	**1,00** 95	**0,85** 110								260	0,40	14
414 PL2		**0,75** 125	**0,70** 130	**0,65** 140	**0,55** 165	**0,50** 185	**0,40** 230	**0,36** 255	**0,30** 305	**0,24** 385		260		
414 PL3		**0,20** 440	**0,16** 550	**0,14** 630	**0,12** 735	**0,10** 880	**0,09** 980	**0,06** **1300**				310		
611 Z	0,08	**0,80** 95	**0,70** 110	**0,60** 125								260	0,40	14
611 PL2		**0,50** 145	**0,40** 185	**0,36** 205	**0,30** 245	**0,26** 285	**0,19** 385	**0,15** 490				260		
611 PL3		**0,13** 540	**0,10** 705	**0,07** 1005	**0,06** 1175							310		
811 PL2	0,08	**0,22** 335	**0,17** 435	**0,14** 525	**0,11** 670							310	0,55	14
811 PL3		**0,09** 780	**0,05** **1300**									360		
807 PL3	0,05	**0,07** 630	**0,06** 735	**0,05** 880	**0,04** 1100	**0,028** **1300**						360	0,40	14
807 PL4		**0,022** **1300**	**0,020** **1300**	**0,019** **1300**	**0,017** **1300**	**0,014** **1300**	**0,013** **1300**	**0,012** **1300**	**0,011** **1300**	**0,009** **1300**	**0,007** **1300**	410		

Available standard facewidth's: 260 - 275 - 310 - 360 - 410 - 460 - 510 - 560 - 610 - 660 - 710 - 760 - 810 - 860 mm
When an electro-mechanical brake is fitted, the minimum facewidth is increased by 75 mm
The total weight of a Drummotor grows approx. 1,6 kg per 100 mm
Maximum beltpull: 1300 N (Imax on request or on data plate)
Available torque: (Beltpull N x drum diameter m) / 2 Nm

Dimensions mild steel

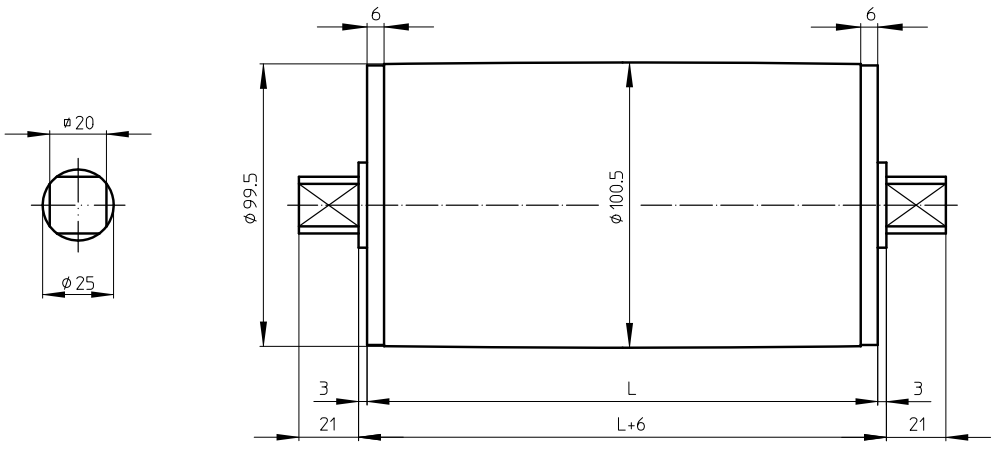
TM 100B25

TM 100B25, mild steel Drummotor with polyamide junctionbox



KT 100B25

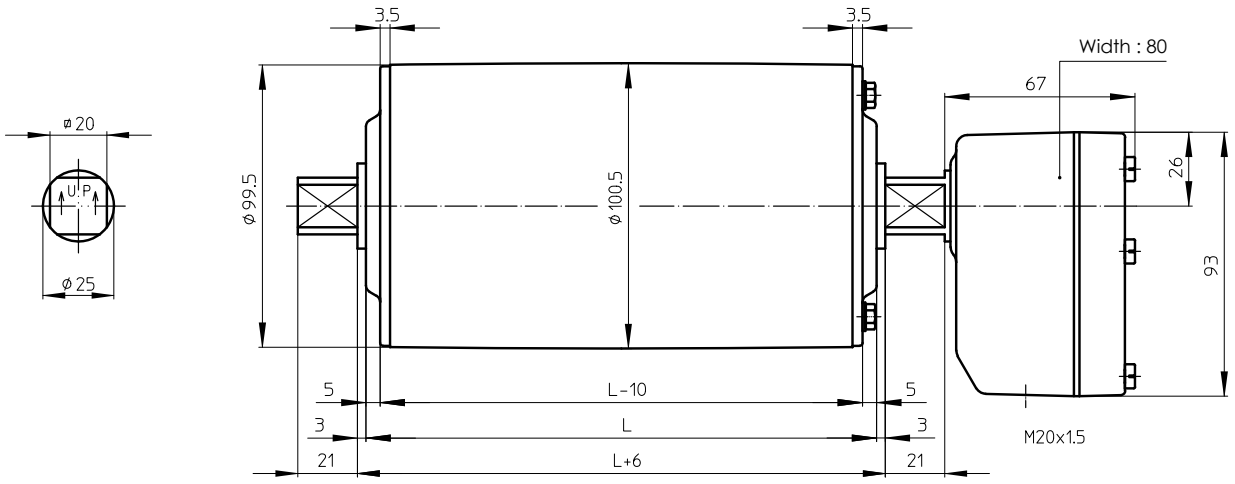
KT 100B25, mild steel Taildrum



Dimensions stainless steel

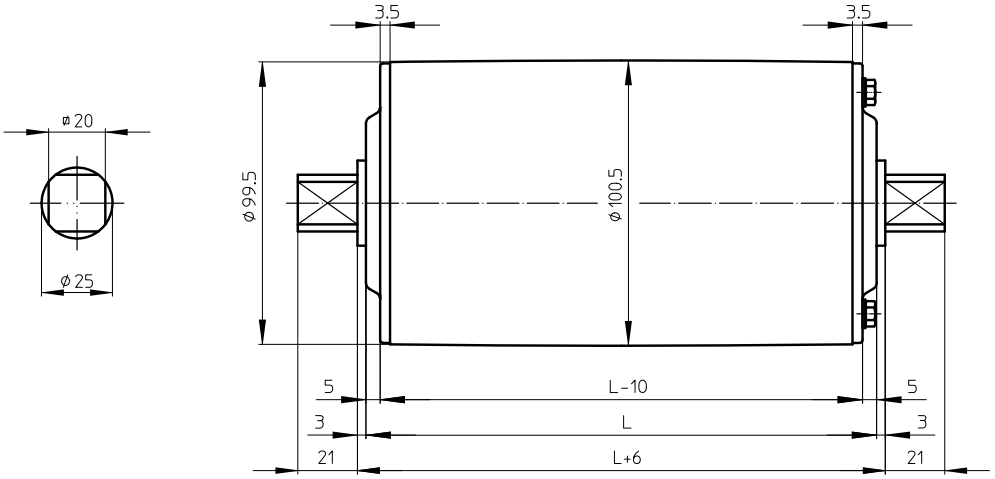
TM 100B25 CR

TM 100B25 CR, stainless steel Drummotor with polyamide junctionbox and CR sealing



KT 100B25 CR

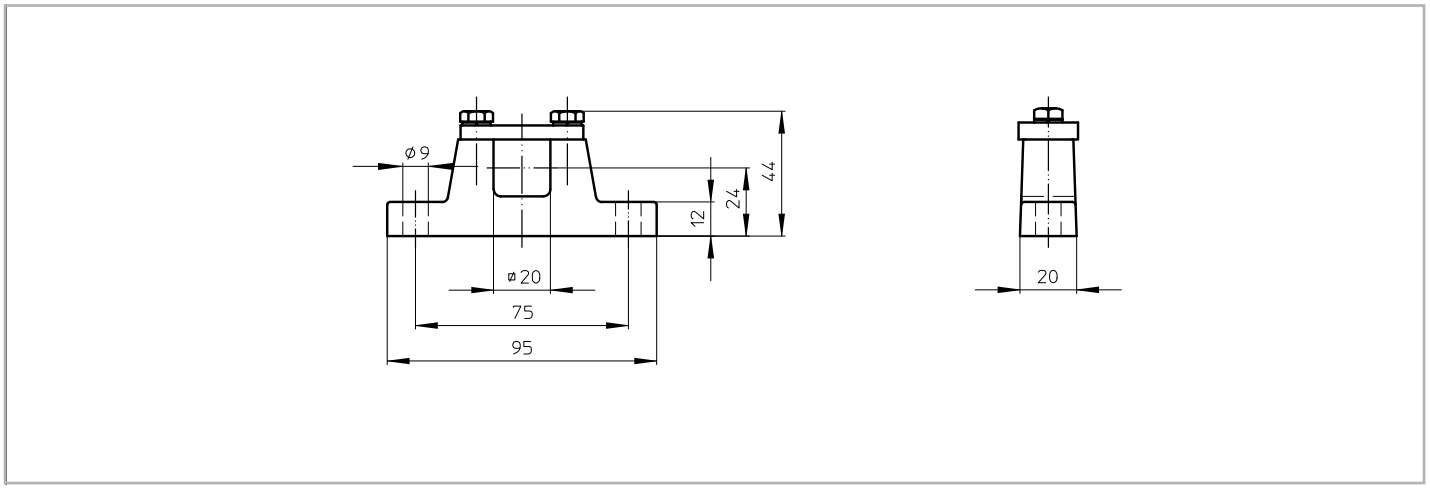
KT 100B25 CR, stainless steel Taildrum with CR sealing



Dimensions bracket / cable exit

AB 20

AB 20, cast iron or stainless steel bracket
Weight: 0,6 kg per pair

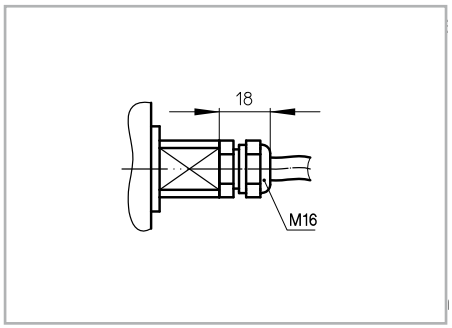


Standard design of a TM 100B25 is with a polyamide junctionbox. For stainless steel design, this can be either a polyamide or stainless steel junctionbox.

On request a Drummotor can be fitted with a cable. In this case it is important to know the available voltage (preferably 1 voltage), the length of the cable, whether the cable is shielded or not and the type of cable exit. An overview of available cable exits is shown below.

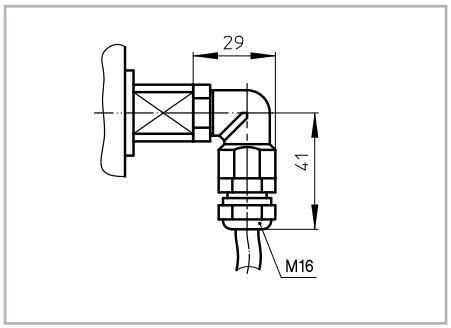
Option 1

Straight cable exit with cable gland



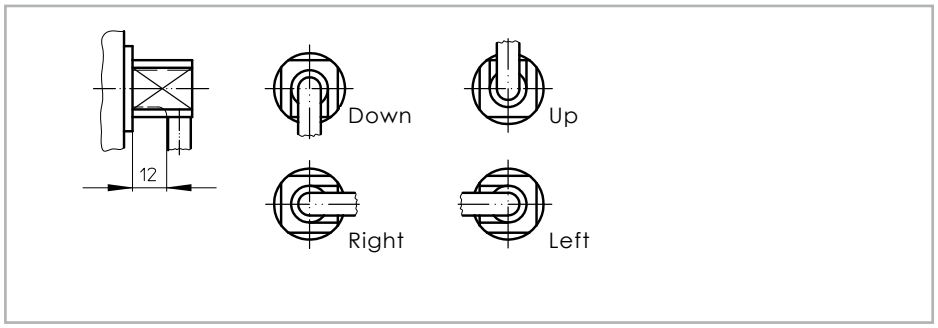
Option 3

Elbow cable exit with cable gland
(minimum facewidth increases with 25 mm)



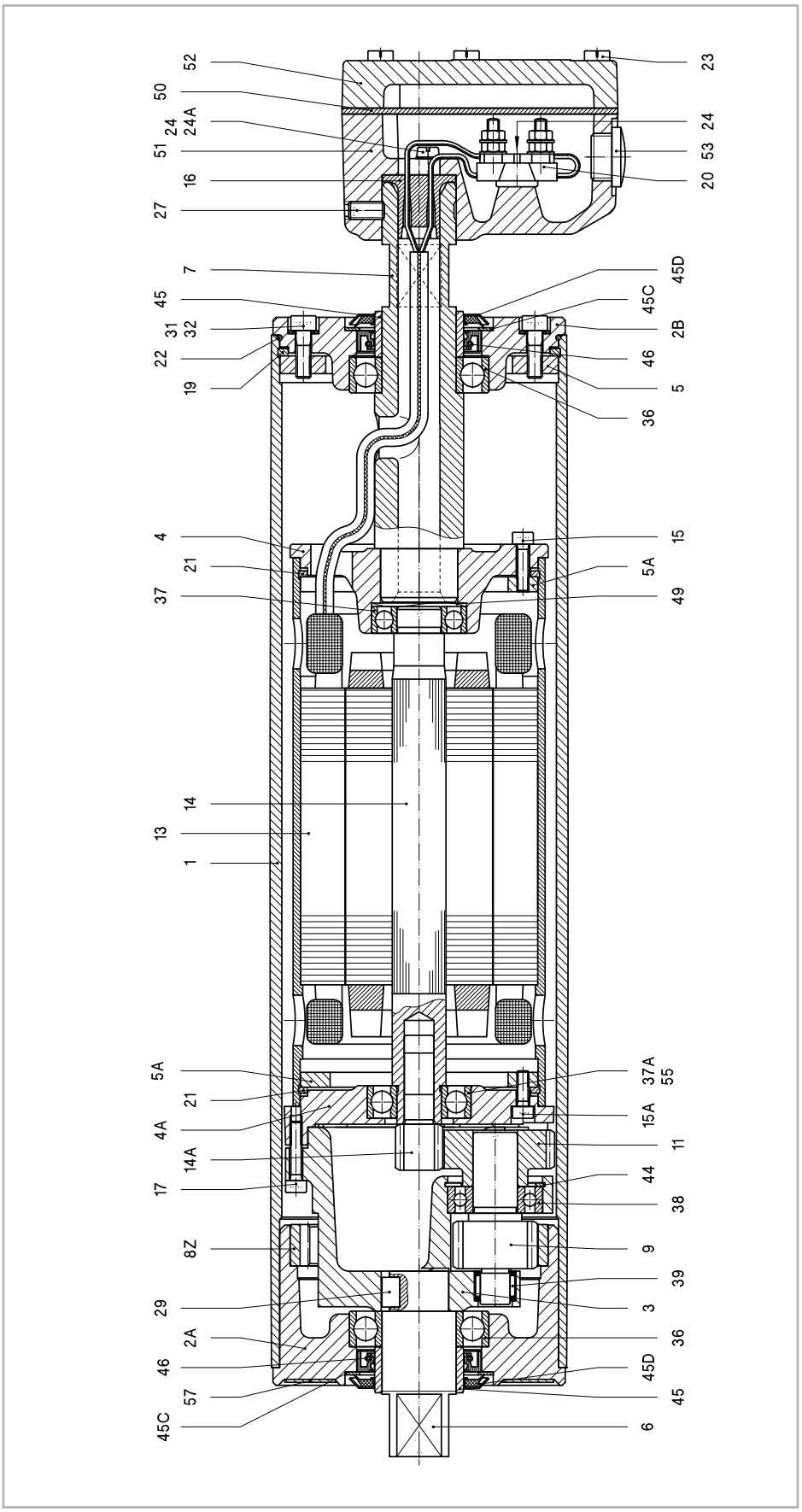
Option 4

Open cable exit (minimum facewidth increases with 25 mm)



Cross sectional / parts description

TM 100B25 Z

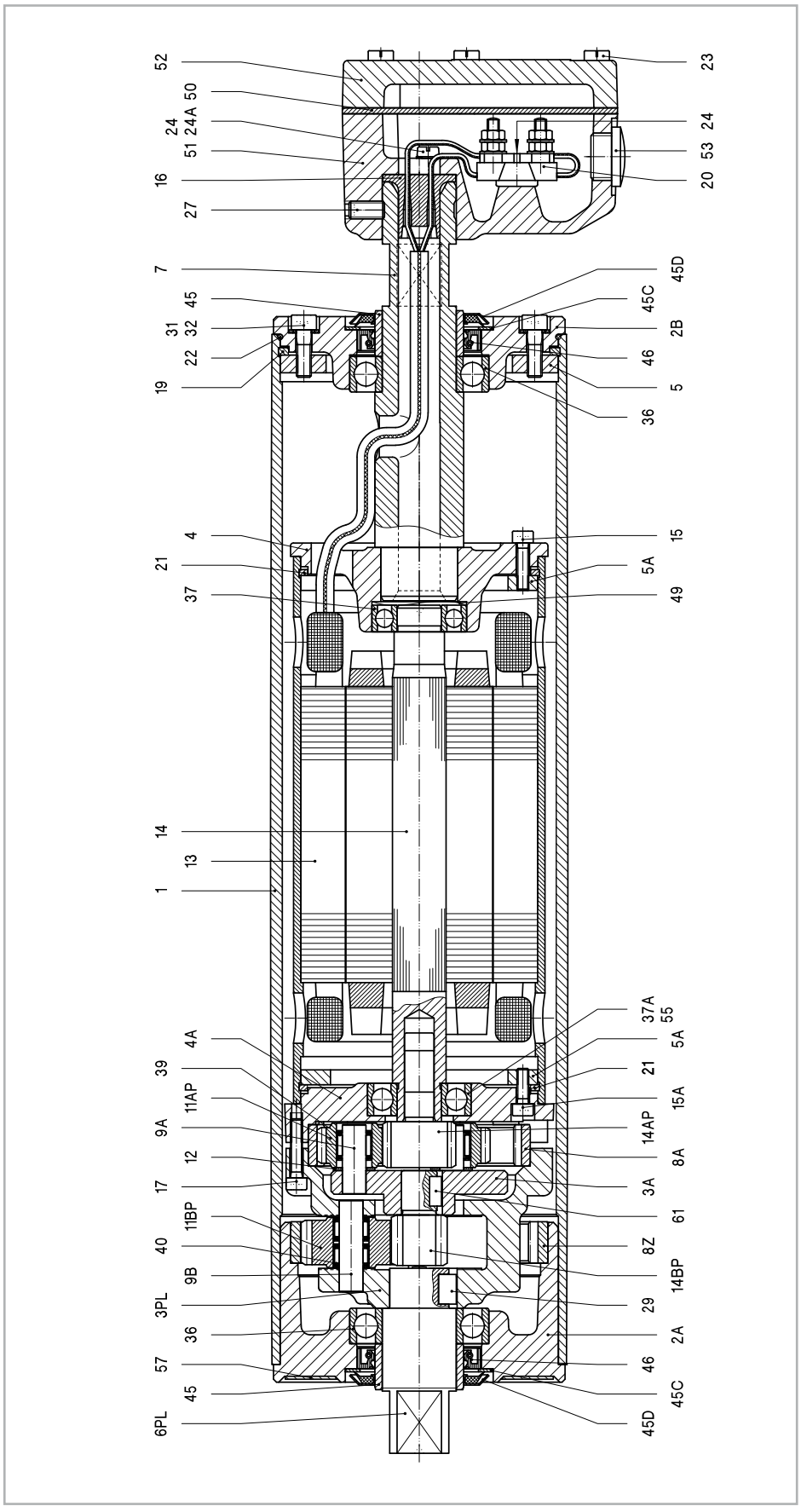


Legenda

1	Shell	8Z	Internal gear	19	Springring	32	Washer	46	Oilseal
2A	Endflange	9	Pinion	20	Terminalboard	36	Ballbearing	49	Wave washer
2B	Endflange	11	Gear	21	Springring	37	Ballbearing	50	Seal
3	Gearhousing	13	Stator	22	O-ring	37A	Ballbearing	51	Junctionbox
4	Motorflange	14	Rotor	23	Cyl. head screw	38	Ballbearing	52	Junctionbox cover
4A	Motorflange	14A	Insert pinion	24	Cyl. head screw	39	Needlebearing	53	Stopping plug
5	Mountingring	15	Int. hex screw	24A	Toothed lock washer	44	Circlip	55	Ballbearing incl. backstop
5A	Mountingring	15A	Int. hex screw	27	Setscrew	45	Bearing race		
6	Shaftend	16	Cable passage	29	Key	45C	Shim plated	57	Dataplate
7	Hollow shaft	17	Int. hex screw	31	Int. hex screw	45D	Gammaring		

Cross sectional / parts description

TM 100B25 PL2

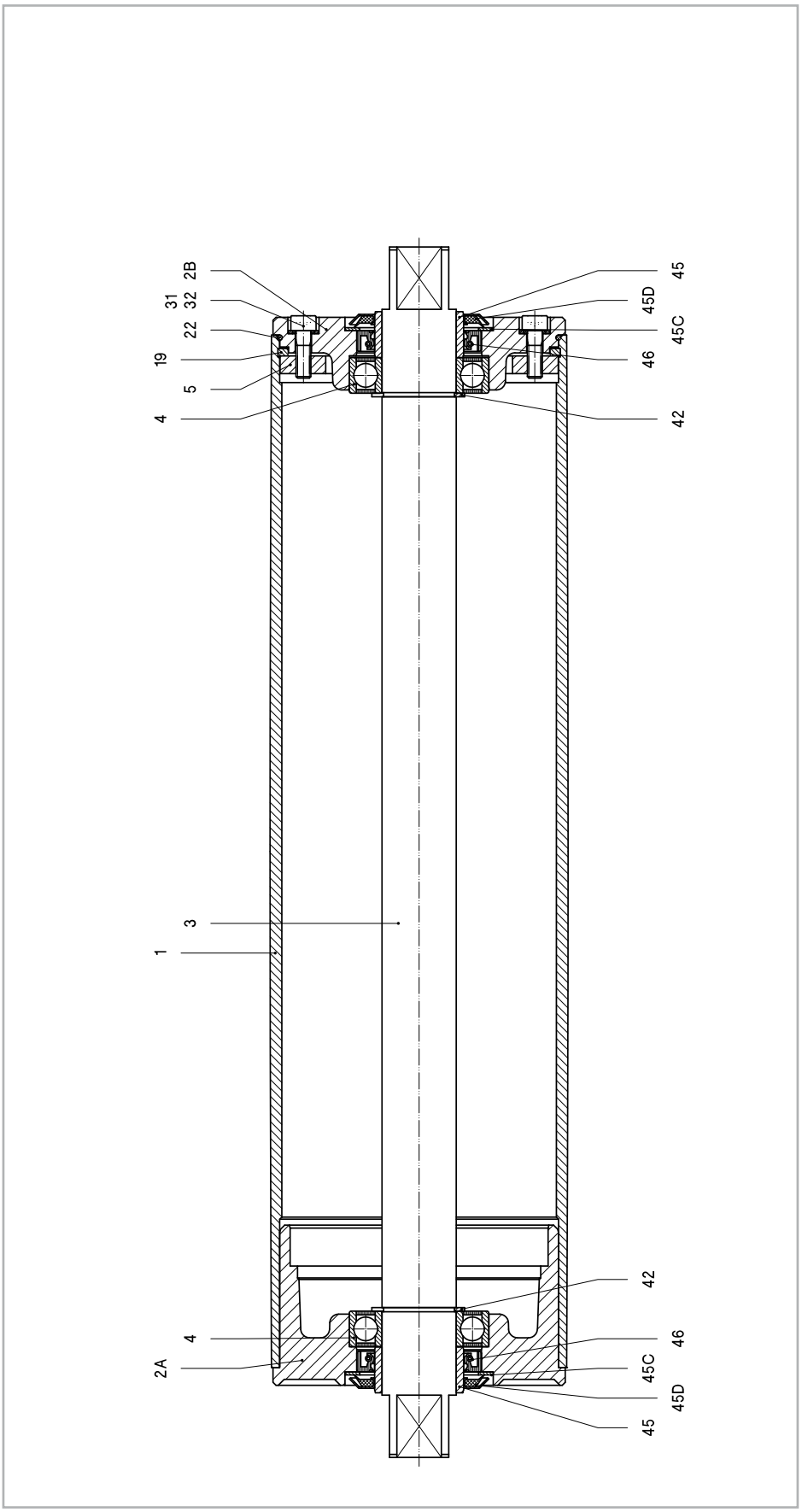


Legenda

1	Shell	8Z	Internal gear	15	Int. hex screw	27	Setscrew	45D	Gammaring
2A	Endflange	8A	Internal gear	15A	Int. hex screw	29	Key	46	Oilseal
2B	Endflange	9A	Cylindrical pin	16	Cable passage	31	Int. hex screw	49	Wave washer
3A	Planetary carrier	9B	Cylindrical pin	17	Int. hex screw	32	Washer	50	Seal
3PL	Planetary housing	11AP	Planetary gear	19	Springring	36	Ballbearing	51	Junctionbox
4	Motorflange	11BP	Planetary gear	20	Terminalboard	37	Ballbearing	52	Junctionbox cover
4A	Motorflange	12	Shim	21	Springring	37A	Ballbearing	53	Stopping plug
5	Mountingring	13	Stator	22	O-ring	39	Needlebearing	55	Ballbearing incl. backstop
5A	Mountingring	14	Rotor	23	Cyl. head screw	40	Needlebearing		
6PL	Shaftend	14AP	Insert pinion	24	Cyl. head screw	45	Bearing race	57	Dataplate
7	Hollow shaft	14BP	Sunwheel	24A	Toothed lock washer	45C	Shim plated	61	Key

Cross sectional / parts description

KT 100B25



Legenda

1	Shell		31	Int. hex screw
2A	Endflange		32	Washer
2B	Endflange		42	Circlip
3	Shaft		45	Bearing race
4	Ballbearing		45C	Shim plated
5	Mountingring		45D	Gammaring
19	Springring		46	Oilseal
22	O-ring			

Options

Material

The external parts of the Drummotor are made from mild steel and cast iron. Depending on the application it is also possible to manufacture in stainless steel (complete or part). You can choose between stainless steel 304 (general food industry) and stainless steel 316 (salt water applications).

Backstop - Brake

If an inclined belt conveyor is stopped fully loaded, it could run backwards.

To prevent this we can install a backstop. One of the bearings in the Drummotor is replaced by a one way bearing. The way this bearing is installed determines the direction of rotation of the drum. TBRH indicates a cw rotation and TBLH ccw.

In situations where a Drummotor needs to be able to drive in both directions it is not possible to use a backstop. In this case we use a brake. When an declined belt or a horizontal belt needs to be stopped quickly to pick or place items a brake is the best solution.

Inclined position

Sometimes a Drummotor needs to be installed on an inclined or even vertical position. This is possible, but we need to make adjustments to the oil level in the drum as the oil will flow to the lower side of the Drummotor causing the top bearing to run without lubrication. To prevent problems we will need to know the installation angle so we can fill the drum with extra oil and fit a double sealed bearing on the upper side.

Thermal protection

A Van der Graaf Drummotor can be fitted with thermal protection. This consists of either a thermistor (PTC) or bi-metal (klixon). We install these on each phase of the electric motor.

Encoder - Sensor bearing

In certain applications it is required to measure the speed or position of a conveyor belt. For this type of application we can install an encoder or sensor bearing to accurately measure rotational speed of the Drummotor.

The accuracy needed will determine the type of encoder or sensor used.

Lagging

The power produced by the Drummotor has to be transferred to the belt and lagging is used to give more friction between the Drummotor and the conveyor belt. Van der Graaf can fit your Drummotor with different kinds of lagging.

There is a difference between cold and hot vulcanised lagging. Cold vulcanised means the lagging is glued to the Drummotor usually in sheet form and the join ‘welded’ together. Hot vulcanising is a process where the shell is wrapped around with thin layers of rubber. The shell with the rubber is then baked in an autoclave fusing the layers together creating a seamless finish.

It is possible to cut grooves (e.g chevron or diamond) in the lagging.

Sprockets

Do you wish to use a Drummotor to drive modular belts? Van der Graaf can help you! Fitting sprockets suitable for various types of modular belts is a simple solution. The Drummotor is manufactured with a cylindrical shell and machined with a patented ‘keying’ system. The sprockets are simply ‘slid’ on and locked securely into position.

Options

Sealings for mild steel Drummotors and Taildrums

RB sealing - IP 66



This is Van der Graaf's standard sealing. This type of sealing will work in most conditions.

RBS sealing - IP 66



This sealing is specifically designed for those applications where high water pressure is used for cleaning.

HD sealing - IP 66



This sealing is designed for abrasive applications, like sand, gravel and soil.

Sealings for stainless steel Drummotors and Taildrums

CR sealing - IP 66



This is our standard sealing for stainless steel Drummotors, a very effective, multi labyrinth sealing.

UW sealing - IP 68



This sealing is suitable for under water applications. The maximum depth is approx 2,5 m.

Options

Specification	Standard	Optional
Construction		
Shafts and bolts	Mild steel	Stainless steel
Endflanges	Cast iron	Stainless steel
Shell	Mild steel	Stainless steel
Junctionbox	Polyamide	Cast iron or stainless steel
Cable		Shielded or non-shielded
Sealing mild steel	RB	RBS, HD
Sealing stainless steel	CR	UW
Shell		
Crowned	•	
Cylindrical		•
Balanced		•
Lagging, cold vulcanised		•
Lagging, hot vulcanised		•
Lagging, FDA approved		•
Fitted with grooves, patterns		•
Sprockets		•
Electro motor		
Three-phase asynchronous	•	
Power supply	230/400 V - 50 Hz	Other voltages and frequencies on request
Single phase (230 V - 50 Hz)		•
Insulation class	F	H
Thermal protection		Bi-metal or thermistor
Run by frequency inverter	•	
Other options		
Food grade oil		•
Backstop, mechanical		•
Brake, electro mechanical		•
Clutch brake, electro mechanical		•
Inclined or vertical position		•
Other facewidth's		•
Different shaft designs		•
Encoder or sensor bearing in Drummotor		Sensor bearing
Encoder or sensor bearing in Taildrum		•
Certificates		
CE	•	
UL		•
CSA		•
ATEX zone 22, dust		•
UW Under water application (IP68)		•

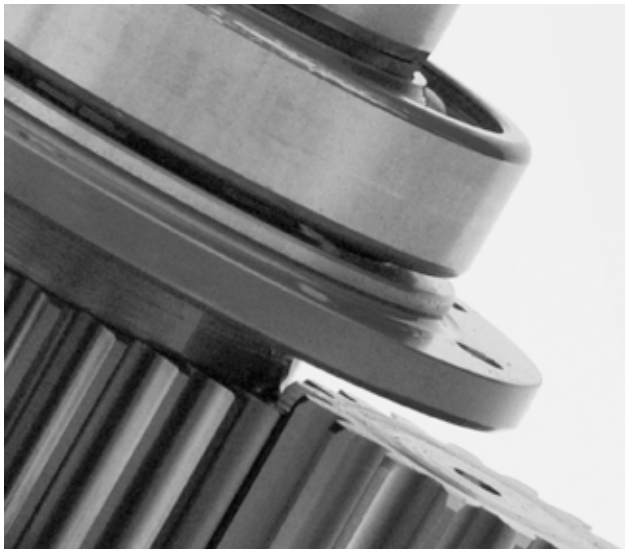
Product range

Our products, an overview

Drummotor type	TM 100B25	TM 113B25	TM 127.25	TM 138.25	TM 160.25	TM 160.30	TM 215.30	TM 215.40
Drum diameter (mm)	100	113	127	138	160	160	215	215
Shaft diameter (mm)	25	25	25	25	25	30	30	40
Power (kW)	0.05-0.37	0.04-0.55	0.10-1.1	0.10-1.1	0.10-0.75	0.10-2.2	0.10-2.2	0.37-5.5
Speed (m/s)	0.007-3.60	0.008-4.40	0.008-2.60	0.009-2.80	0.13-3.30	0.06-4.00	0.08-5.30	0.12-4.70

Drummotor type	TM 215B50	TM 273.40	TM 315.40	TM 315.50	TM 400A50	TM 400.60	TM 500A60	TM 500A75
Drum diameter (mm)	215	273	315	315	400	400	500	500
Shaft diameter (mm)	50	40	40	50	50	60	60	75
Power (kW)	1.5-4.0	0.37-5.5	0.37-5.5	1.1-11	1.1-11	1.5-22	1.5-22	11-30
Speed (m/s)	0.18-0.31	0.17-5.00	0.18-5.20	0.16-4.40	0.20-4.80	0.20-4.60	0.25-4.70	0.80-3.20

Drummotor type	TM 620A75	TM 630A100	TM 800A100	TM 800A130
Drum diameter (mm)	620	630	800	800
Shaft diameter (mm)	75	100	100	130
Power (kW)	11-30	22-55	22-55	55-132
Speed (m/s)	1.00-3.90	1.00-4.00	1.25-5.10	1.60-4.50



Design benefits

- Robust, industrial design
- Fully enclosed
- Oil filled
- Well-sized gears and bearings

Installation advantages

- Easy to install
- Compact and reliable
- Easy to clean
- Virtually maintenance free
- Low Life Cycle Costs

