FU IBERICA, s.l.
TRANSMISIÓN DE POTENCIA
T. +34 932 681 833 · F. +34 932 683 292 | www.fuiberica.com · fuiberica@fuiberica.com

Product information

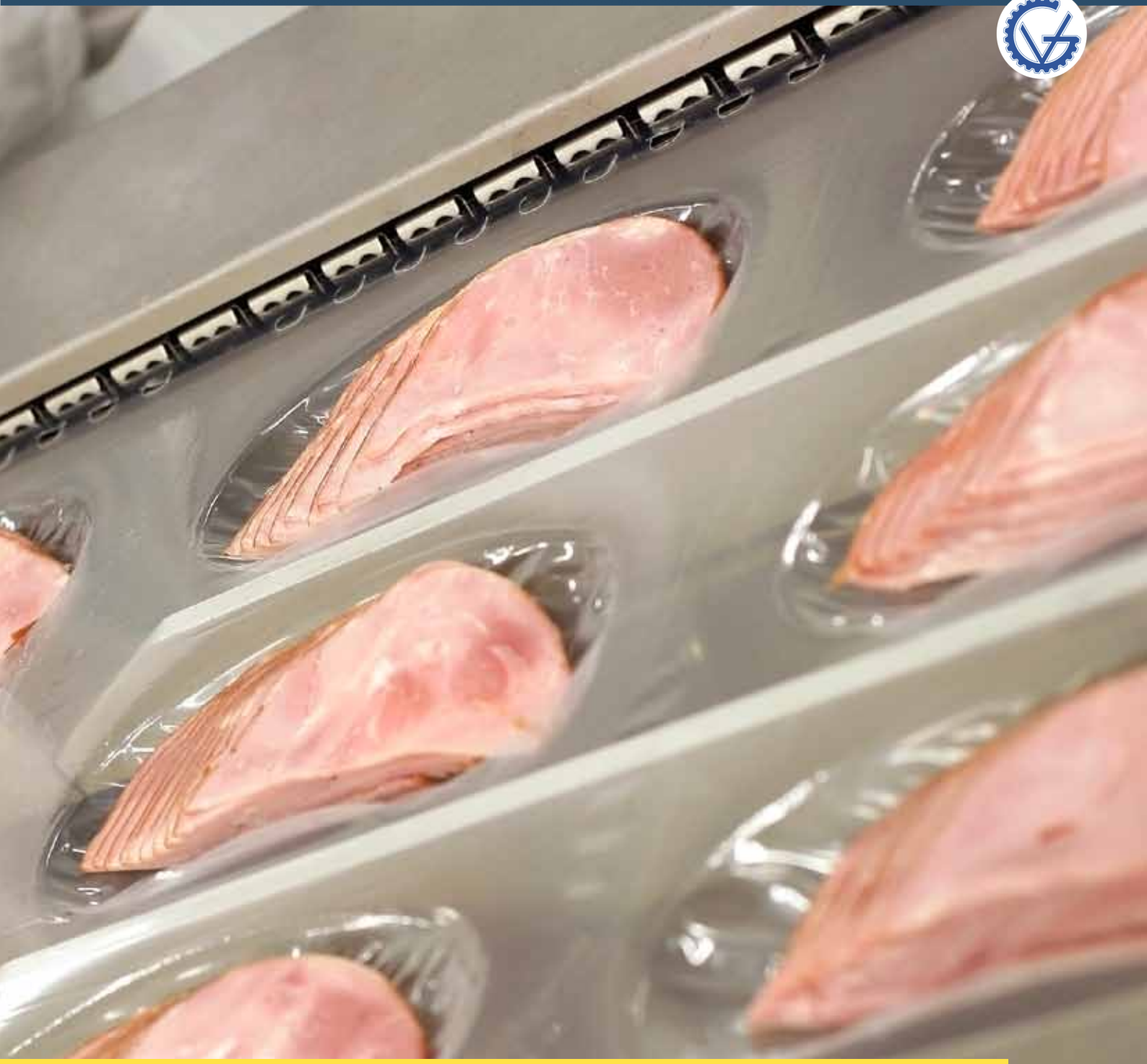
Drummotors

TM 138-25



Van der Graaf
Power Transmission Equipment





The TM 138's playground



TM 138-25

A wide range of applications

Van der Graaf has achieved a prominent position on both the domestic and international market with its “GV” Drummotors. The “GV” Drummotor has found success in a wide range of applications including the following: automotive, X-ray, construction, postal, courier, mining, aggregate, airline baggage, package flow, tyre manufacturing, fish processing, poultry processing, meat processing, agriculture, fruit and vegetable, farming, forestry, baking, dairy and many more.

4 Introduction
5 Selection table
6 Selection table Dahlander motors
7 Dimensions Drummotors mild steel
8 Dimensions Drummotors stainless steel
9 Dimensions Taildrums mild steel
10 Dimensions Taildrums stainless steel
11 Dimensions bracket
12 Cable exit
13 Cross sectional / parts description
16 Options
19 Product range
20 Contact us

Copyright © 2010 Van der Graaf B.V.
All Rights Reserved. Modifications and errors excepted.

Selection table

TYPE TM 138.25	Power kW	Beltspeed m/s at 50 Hz Beltpull N							Min. L mm Design A	Min. L mm Design B	Full load curr. 400 V - 50 Hz I = ... A	Weight kg L=350
415 Z	**1,10**	**1,40** 745	**1,10** 950	**0,90** 1160	**0,55** 1925				350	350	2,8	23
210 Z	**0,75**	**2,80** 255	**2.20** 325	**1,80** 395					300	325	1,4	22
410 Z	**0,75**	**1,40** 510	**1,10** 650	**0,90** 790	**0,70** 1015	**0,55** 1295			300	325	1,9	22
410 PL2		**0,32** 2155	**0,26** 2655	**0,22** 3135	**0,17** **3800**				350	375		
275 Z	**0,55**	**2,80** 185	**2,20** 240	**1,80** 290					275	300	1,1	20
475 Z	**0,55**	**1,40** 375	**1,10** 475	**0,90** 580	**0,70** 745	**0,55** 950	**0,45** 1160		275	300	1,3	20
475 PL2		**0,32** 1580	**0,26** 1945	**0,22** 2300	**0,17** 2975				325	350		
405 Z	**0,37**	**1,40** 250	**1,10** 320	**0,90** 390	**0,70** 500	**0,55** 640	**0,45** 780	**0,35** 1005	275	300	1,0	19
405 PL2		**0,22** 1545	**0,17** 2000						325	350		
405 PL3		**0,050** **3800**	**0,039** **3800**	**0,033** **3800**	**0,026** **3800**				375	400		
605 Z	**0,37**	**0,27** 1300							275	300	1,1	20
605 PL2		**0,15** 2270	**0,12** 2835						325	350		
434 Z	**0,25**	**1,40** 170	**1,10** 215	**0,90** 265	**0,70** 340	**0,55** 430	**0,45** 530	**0,35** 680	250	275	0,7	18
834 Z	**0,25**	**0,27** 880	**0,22** 1080	**0,17** 1395					275	300	1,0	20
834 PL2		**0,13** 1770	**0,11** 2090	**0,09** 2555					325	350		
834 PL3		**0,025** **3800**	**0,019** **3800**	**0,016** **3800**	**0,013** **3800**				375	400		
825 Z	**0,18**	**0,27** 635	**0,22** 775	**0,17** 1005					275	300	0,8	19
818 Z	**0,13**	**0,27** 455	**0,22** 560	**0,17** 725					250	275	0,6	18
1218 Z	**0,13**	**0,13** 950	**0,11** 1125						300	325	0,9	22
1218 PL2		**0,09** 1330	**0,08** 1495	**0,06** 1995					350	375		
1218 PL3		**0,016** **3800**	**0,013** **3800**	**0,011** **3800**	**0,009** **3800**				400	450		
1213 Z	**0,10**	**0,13** 730	**0,11** 865						275	300	0,6	20

Available standard facewidth's: 250 - 275 - 300 - 325 - 350 - 375 - 400 - 450 - 500 - 550 - 600 - 650 - 700 - 750 - 800 - 850 - 900 - 950 - 1000 mm
When an electro-mechanical brake is fitted, the minimum facewidth is increased by 75 mm
The total weight of a Drummotor grows approx. 2,0 kg per 100 mm
Maximum beltpull: 3800 N (Imax on request or on data plate)
Available torque: (Beltpull N x drum diameter m) / 2 Nm

Selection table Dahlander motors

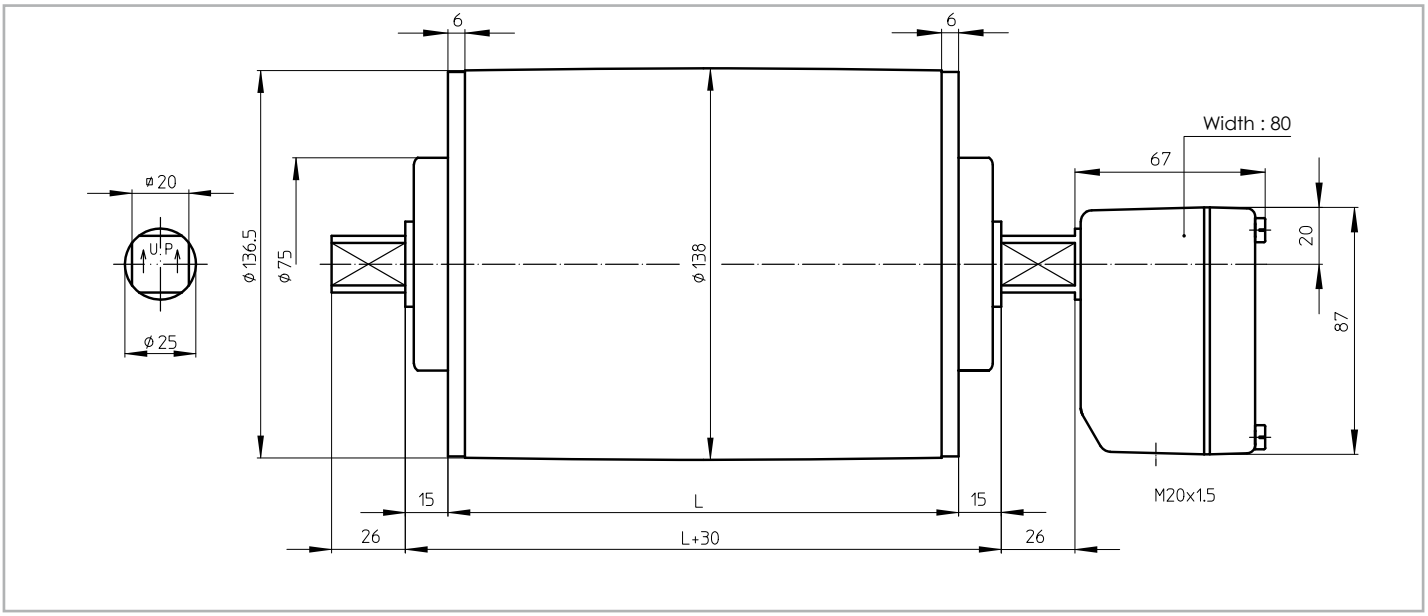
TYPE TM 127.25	Power kW	Beltspeed m/s at 50 Hz Beltpull N							Min. L mm Design A	Min. L mm Design B	Full load curr. 400 V - 50 Hz I = ... A	Weight kg L=350
475/210 Z	**0,55/0,75**	**1,40/2,80** 375/255	**1,10/2,20** 475/325	**0,90/1,80** 580/395	**0,70/1,40** 745/510	**0,55/1,10** 950/650	**0,45/0,90** 1160/790		300	325	1,4/1,7	22
437/275 Z	**0,27/0,55**	**1,40/2,80** 185	**1,10/2,20** 240	**0,90/1,80** 290	**0,70/1,40** 375	**0,55/1,10** 475	**0,45/0,90** 580	**0,35/0,70** 745	275	300	0,9/1,3	20
825/405 Z	**0,18/0,37**	**0,35/0,70** 500	**0,27/0,54** 650	**0,22/0,44** 800	**0,17/0,34** 1035				275	300	1,0/0,9	20
825/405 PL2		**0,13/0,26** 1310	**0,11/0,22** 1545	**0,09/0,18** 1890					325	350		
825/405 PL3		**0,025/0,050** **3800**	**0,020/0,040** **3800**	**0,017/0,034** **3800**	**0,013/0,026** **3800**				375	400		

Available standard facewidth's: 275 - 300 - 325 - 350 - 375 - 400 - 450 - 500 - 550 - 600 - 650 - 700 - 750 - 800 - 850 - 900 - 950 - 1000 mm
When an electro-mechanical brake is fitted, the minimum facewidth is increased by 75 mm
The total weight of a Drummotor grows approx. 1,5 kg per 100 mm
Maximum beltpull: 3800 N (Imax on request or on data plate)
Available torque: (Beltpull N x drum diameter m) / 2 Nm

Dimensions Drummotors mild steel

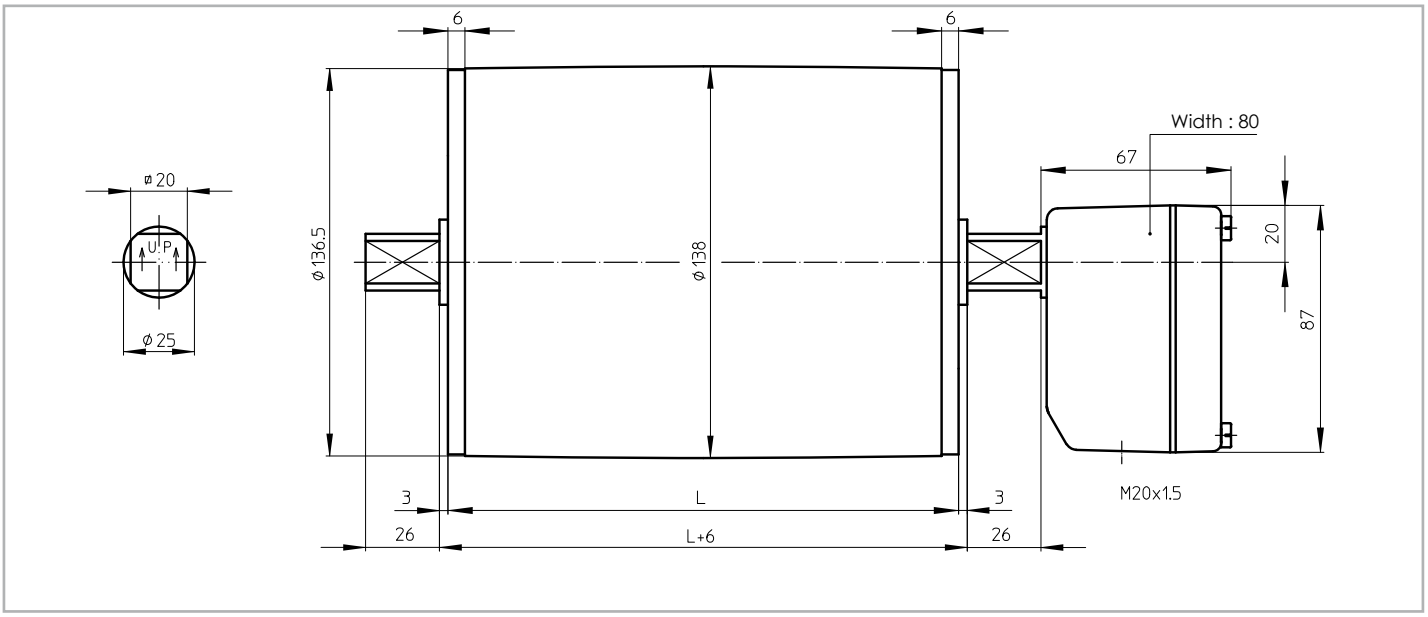
TM 138A25

TM 138A25, mild steel Drummotor with cast iron junctionbox



TM 138B25

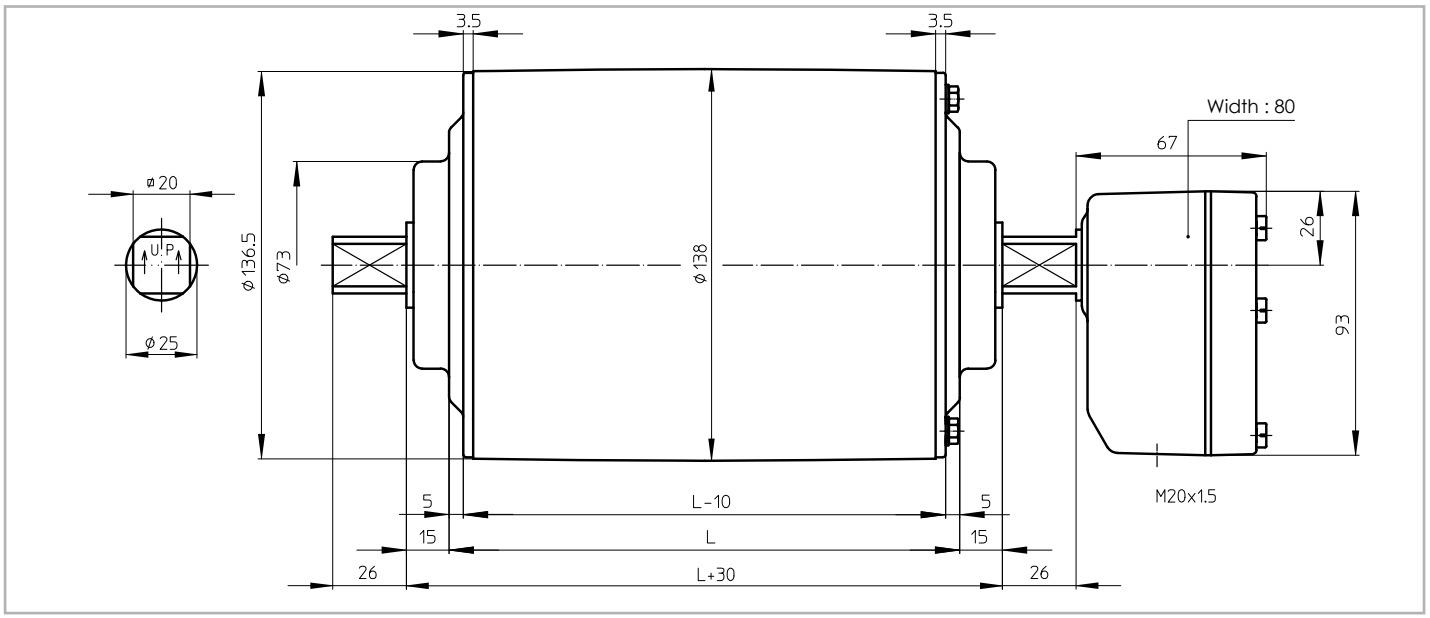
TM 138B25, mild steel Drummotor with cast iron junctionbox



Dimensions Drummotors stainless steel

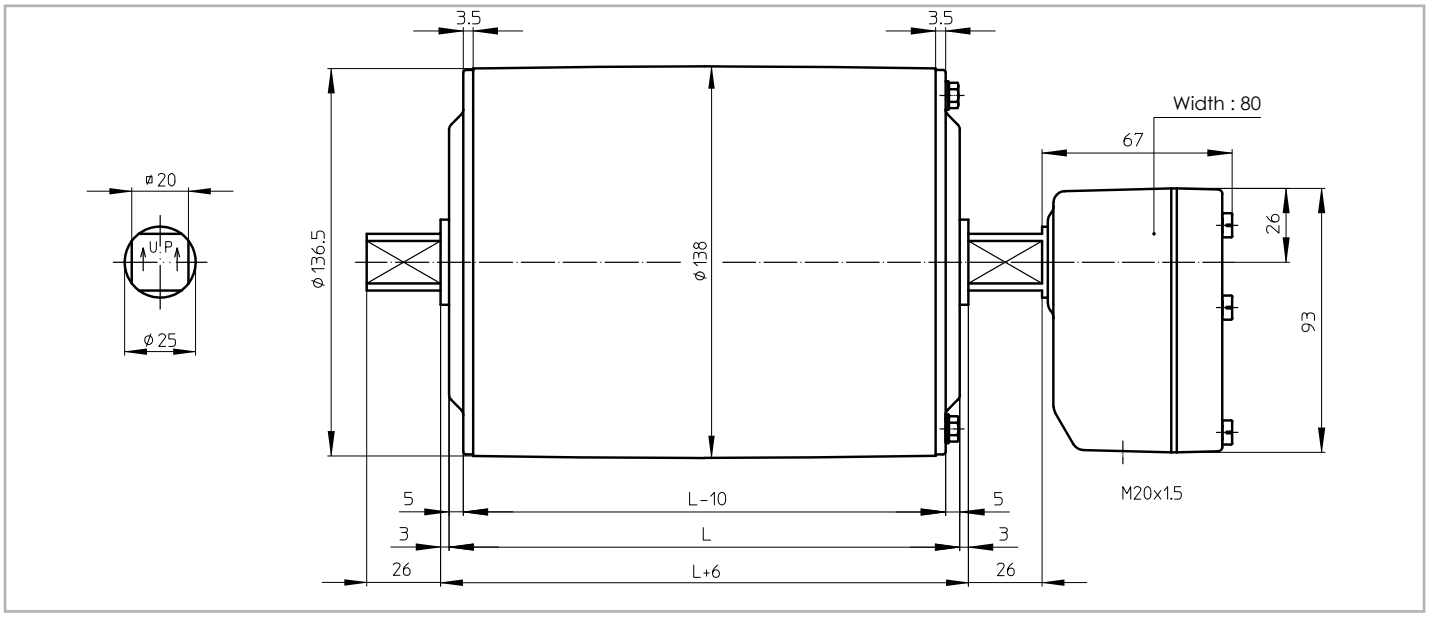
TM 138A25 CR

TM 138A25 CR, stainless steel Drummotor with polyamide junctionbox and CR sealing



TM 138B25 CR

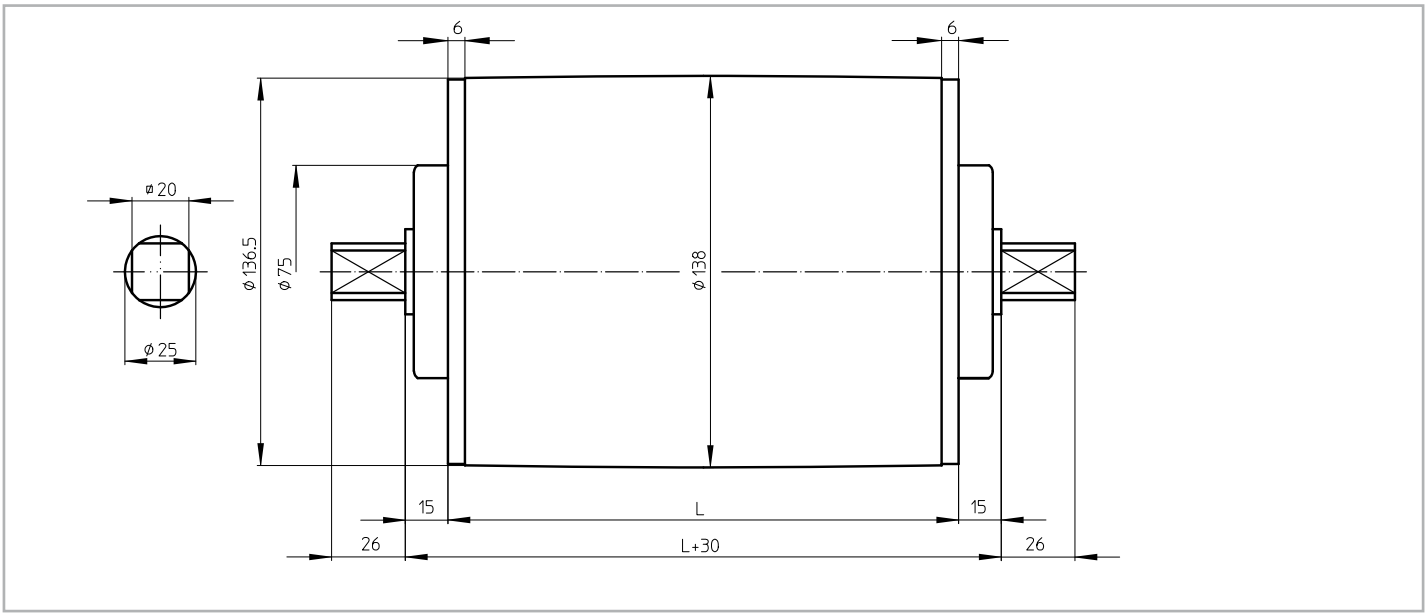
TM 138B25 CR, stainless steel Drummotor with polyamide junctionbox and CR sealing



Dimensions Taildrums mild steel

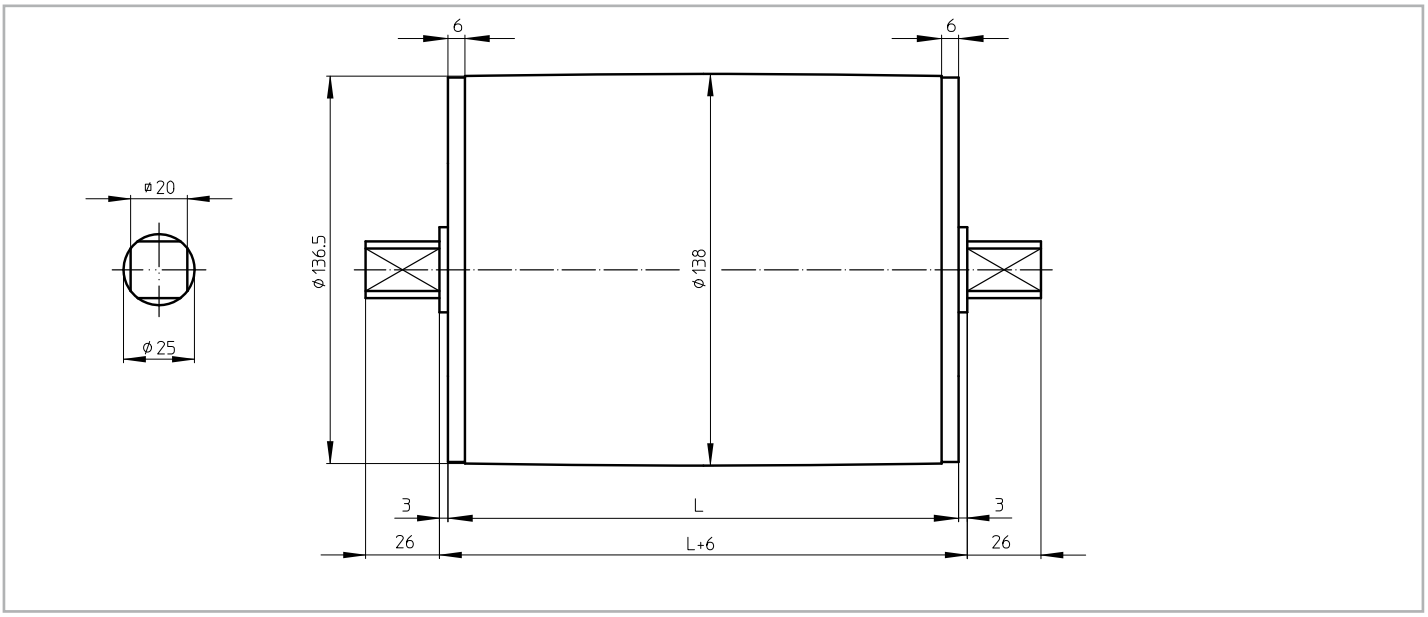
KT 138A25

KT 138A25, mild steel Taildrum



KT 138B25

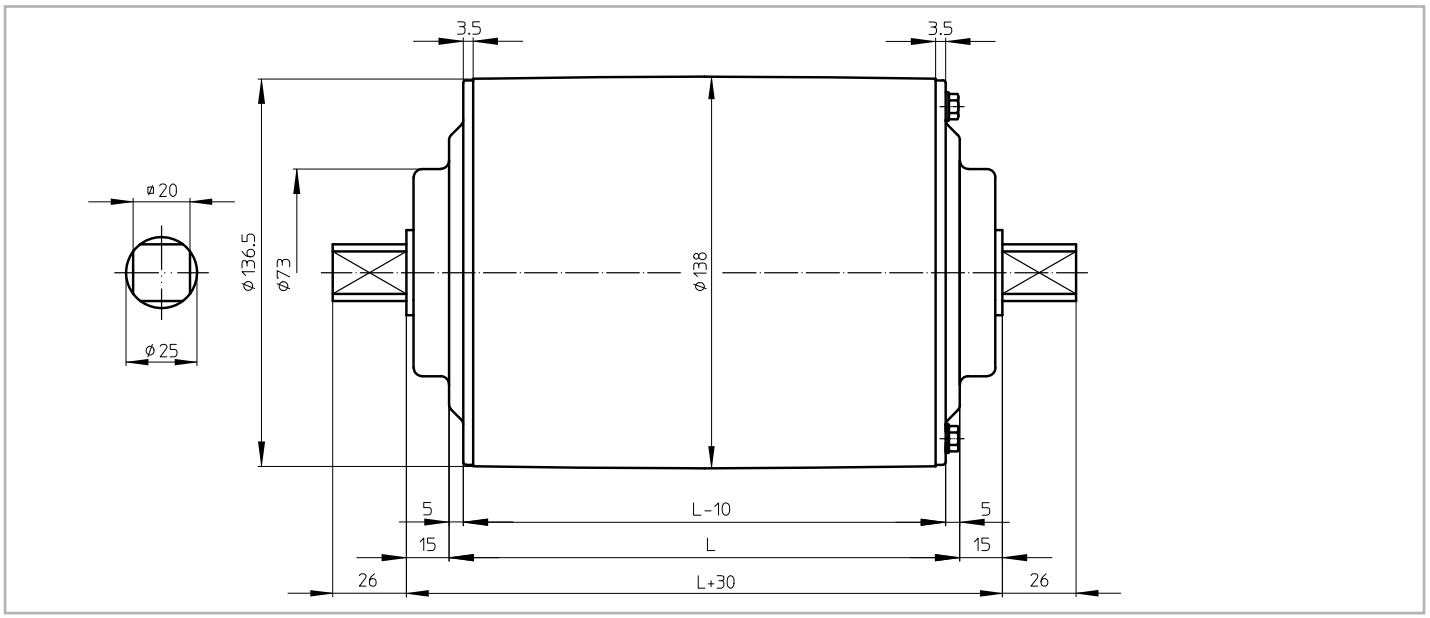
KT 138B25, mild steel Taildrum



Dimensions Taildrums stainless steel

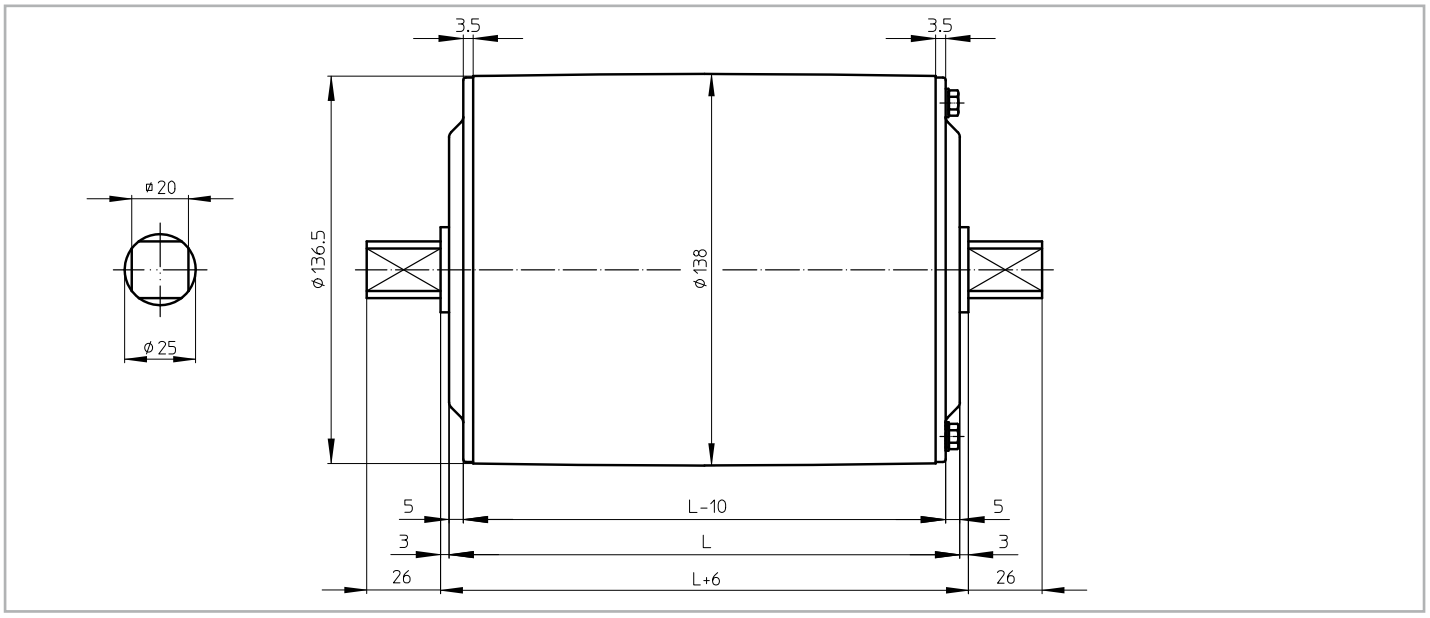
KT 138A25 CR

KT 138A25 CR, stainless steel Taildrum with CR sealing



KT 138B25 CR

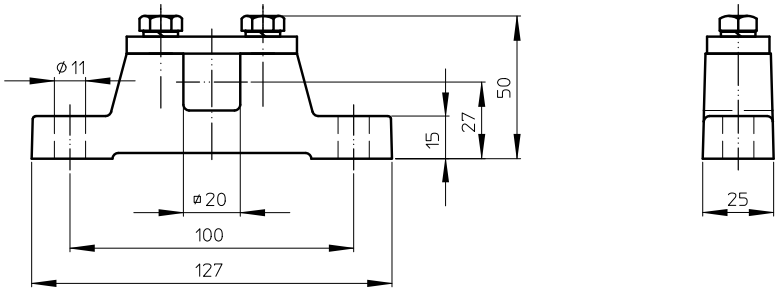
KT 138B25 CR, stainless steel Taildrum with CR sealing



Dimensions bracket

AB 25

AB 25, cast iron or stainless steel bracket
Weight: 1,2 kg per pair



Cable exit

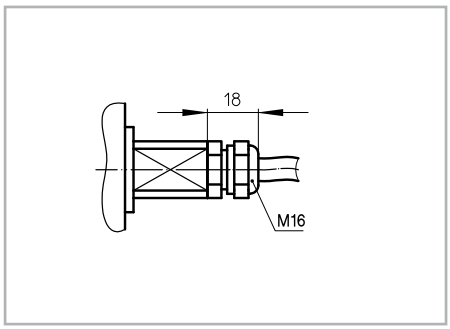
Standard design of a TM 138-25 is with a cast iron junctionbox. For stainless steel design, this can be either a polyamide or stainless steel junctionbox.

On request a Drummotor can be fitted with a cable. In this case it is important to know the available voltage (preferably 1 voltage), the length of the cable, whether the cable is shielded or not and the type of cable exit.

An overview of available cable exits is shown below.

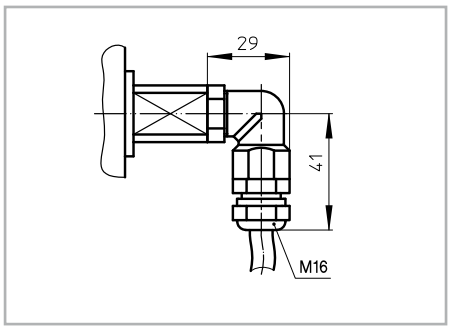
Option 1

Straight cable exit with cable gland



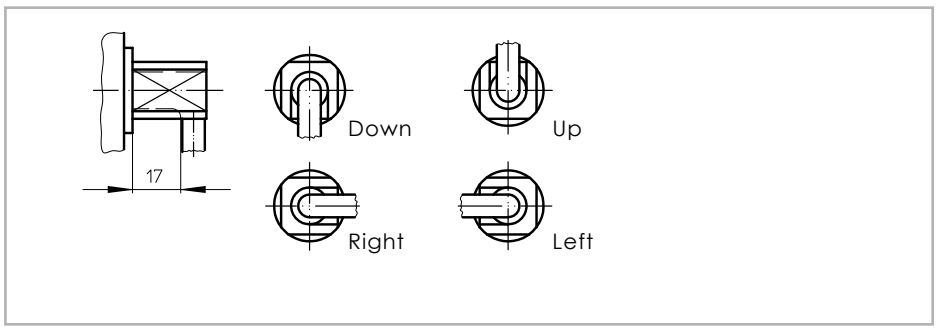
Option 3

Elbow cable exit with cable gland
(minimum facewidth increases with 25 mm)



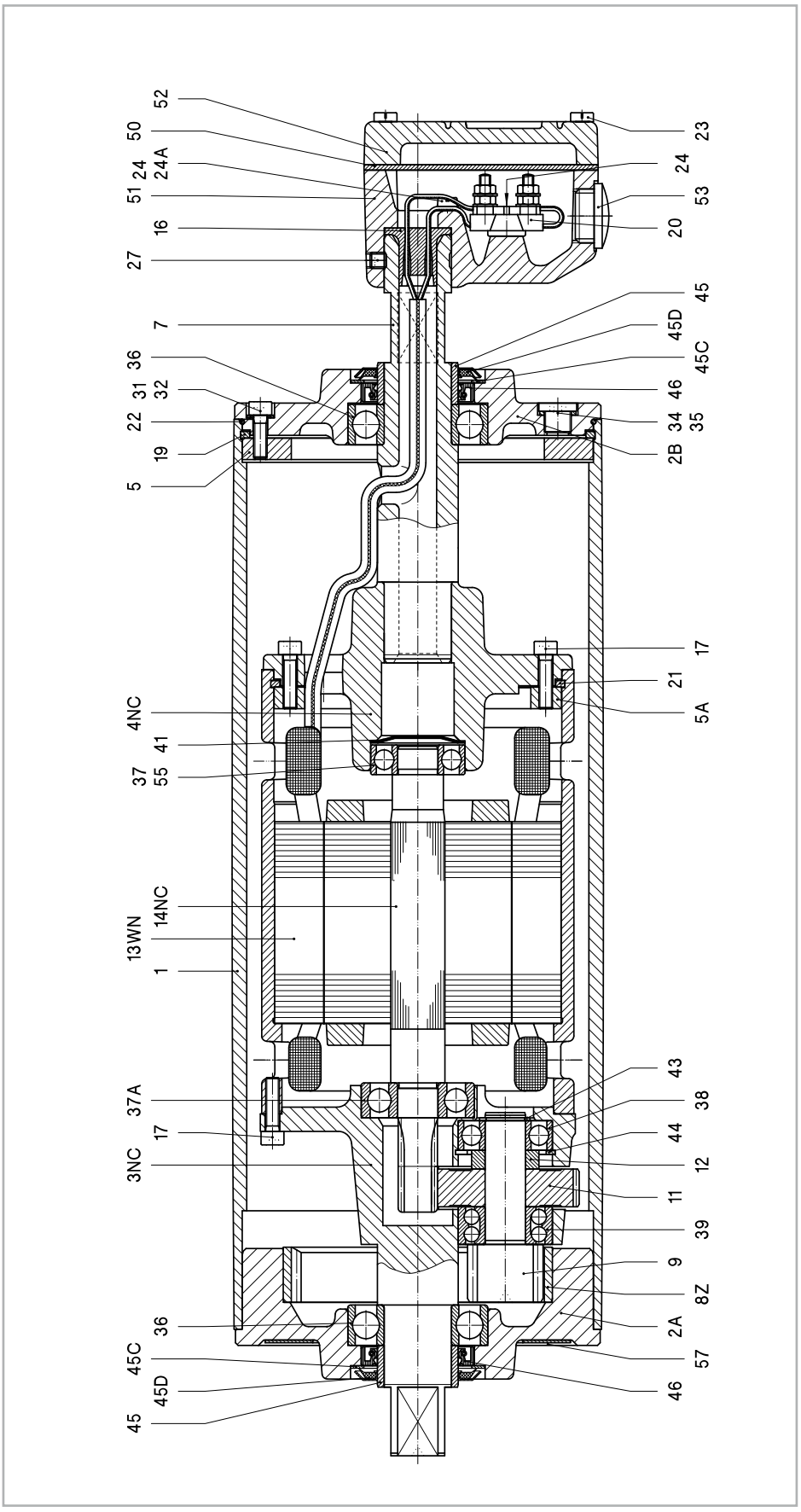
Option 4

Open cable exit (minimum facewidth increases with 25 mm)



Cross sectional / parts description

TM 138A25 Z



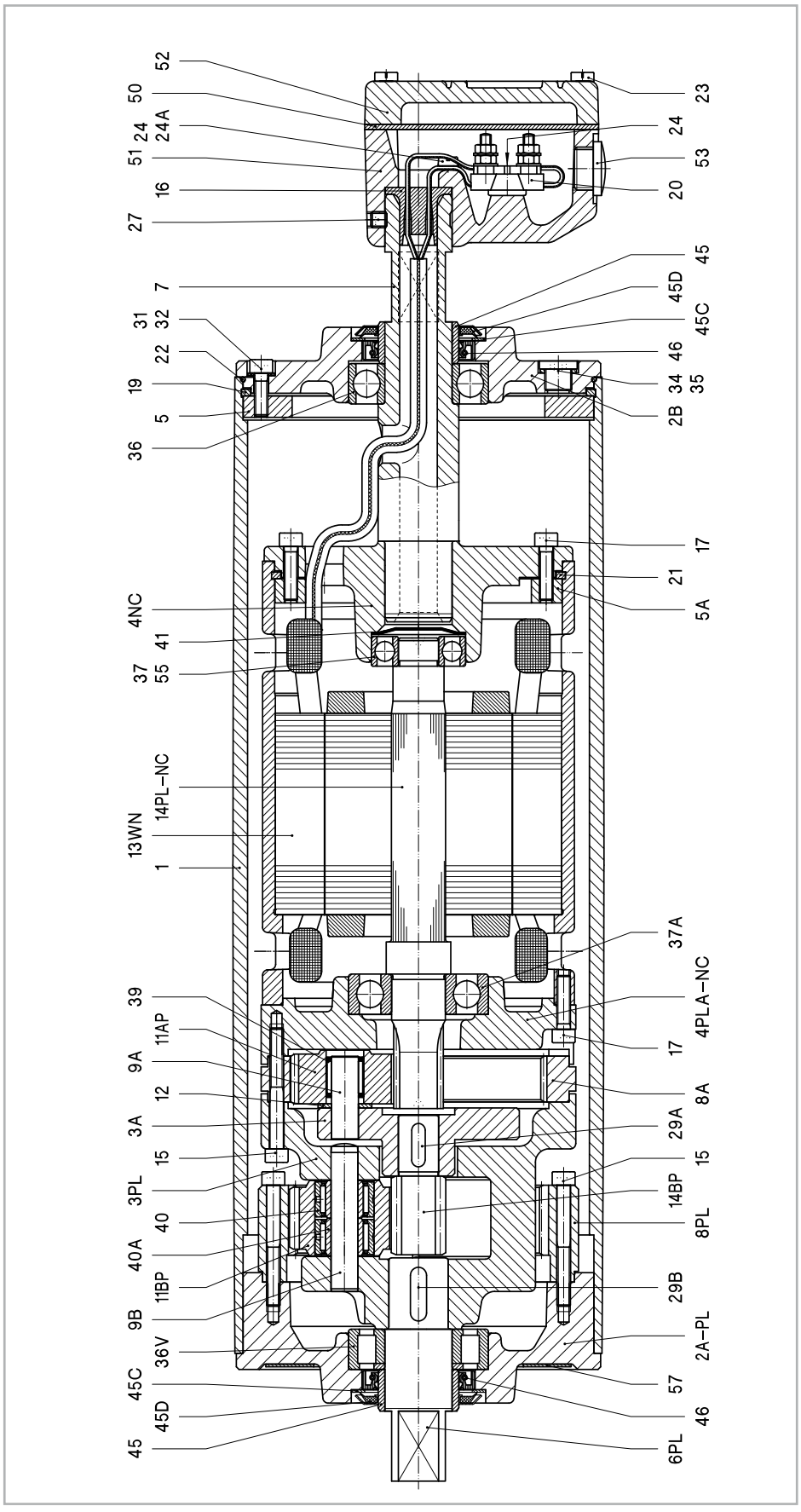
Remark: Drummotor also available in B-design (TM138B25 Z)

Legenda

1	Shell	11	Gear	23	Cyl. head screw	37A	Ballbearing	50	Seal
2A	Endflange	12	Distance ring	24	Cyl. head screw	38	Ballbearing	51	Junctionbox
2B	Endflange	13WN	Stator	24A	Toothed lock washer	39	Double-row ballbearing	52	Junctionbox cover
3NC	Gearhousing	14NC	Rotor	27	Setscrew	41	Locking disc	53	Stopping plug
4NC	Motorflange	16	Cable passage	31	Int. hex screw	43	Circlip	55	Ballbearing incl. backstop
5	Mountingring	17	Int. hex screw	32	Washer	44	Circlip		
5A	Mountingring	19	Springring	34	Fillerplug	45	Bearing race	57	Dataplate
7	Hollow shaft	20	Terminalboard	35	Washer	45C	Shim plated		
8Z	Internal gear	21	Springring	36	Ballbearing	45D	Gammaring		
9	Pinion	22	O-ring	37	Ballbearing	46	Oilseal		

Cross sectional / parts description

TM 138A25 PL2



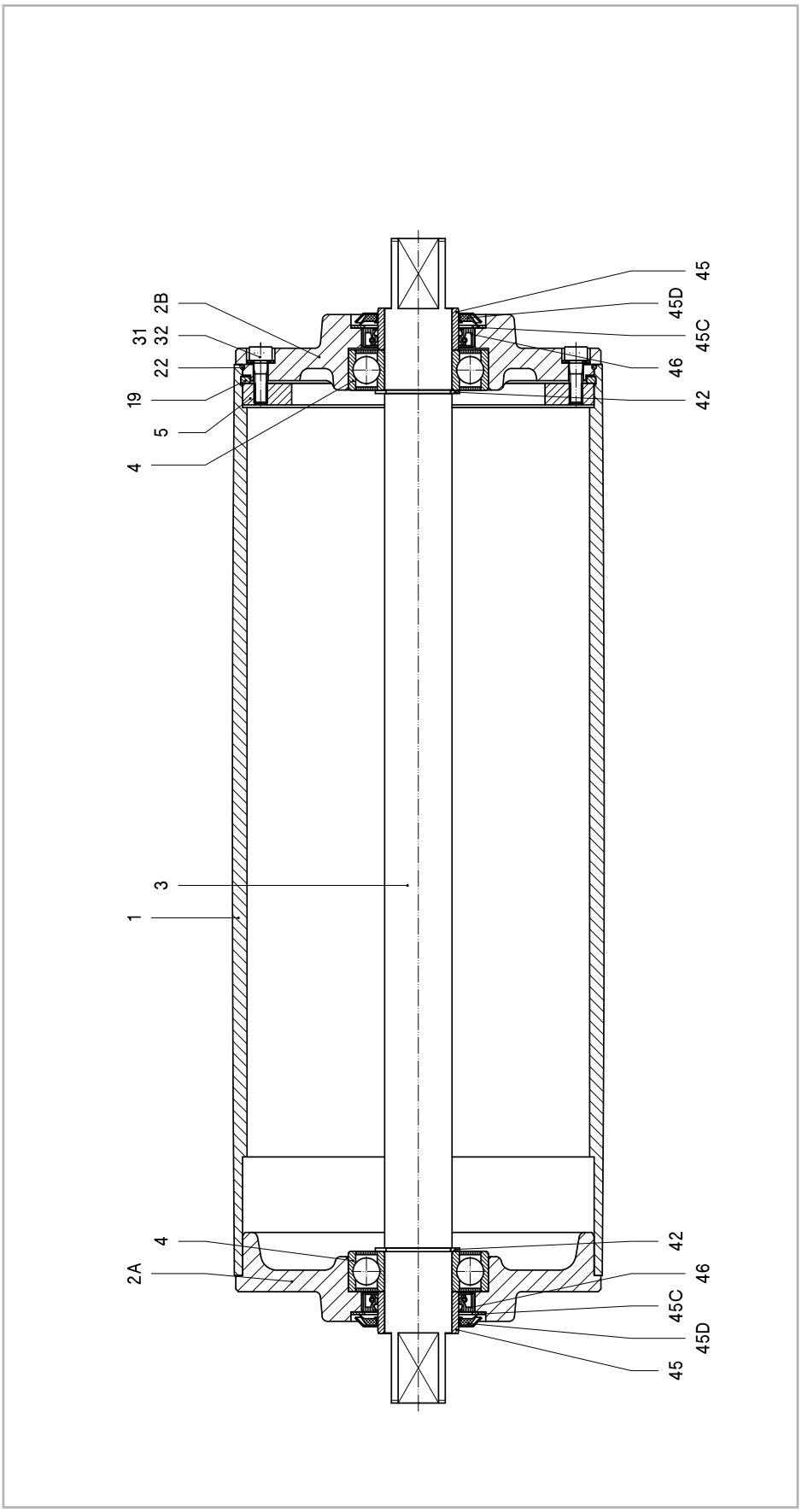
Remark: Drummotor also available in B-design (TM138B25 PL2)

Legenda

1	Shell	8PL	Internal gear	19	Springring	34	Fillerplug	45D	Gammaring
2A-PL	Endflange	9A	Cylindrical pin	20	Terminalboard	35	Washer	46	Oilseal
2B	Endflange	9B	Cylindrical pin	21	Springring	36	Ballbearing	50	Seal
3A	Planetary carrier	11AP	Planetary gear	22	O-ring	36V	Cyl. roller bearing	51	Junctionbox
3PL	Planetary housing	11BP	Planetary gear	23	Cyl. head screw	37	Ballbearing	52	Junctionbox cover
4NC	Motorflange	12	Shim	24	Cyl. head screw	37A	Ballbearing	53	Stopping plug
4PLA-NC	Motorflange	13WN	Stator	24A	Toothed lock washer	39	Needlebearing	55	Ballbearing incl. backstop
5	Mountingring	14PL-NC	Rotor	27	Setscrew	40	Needlebearing		
5A	Mountingring	14BP	Sunwheel	29A	Key	40A	Innerring	57	Dataplate
6PL	Shaftend	15	Int. hex screw	29B	Key	41	Locking disc		
7	Hollow shaft	16	Cable passage	31	Int. hex screw	45	Bearing race		
8A	Internal gear	17	Int. hex screw	32	Washer	45C	Shim plated		

Cross sectional / parts description

KT 138A25



Remark: Taildrum also available in B-design (KT138B25)

Legenda

1	Shell	5	Mountingring	42	Circlip
2A	Endflange	19	Springring	45	Bearing race
2B	Endflange	22	O-ring	45C	Shim plated
3	Shaft	31	Int. hex screw	45D	Gammaring
4	Ballbearing	32	Washer	46	Oilseal

Options

Material

The external parts of the Drummotor are made from mild steel and cast iron. Depending on the application it is also possible to manufacture in stainless steel (complete or part). You can choose between stainless steel 304 (general food industry) and stainless steel 316 (salt water applications).

Backstop - Brake

If an inclined belt conveyor is stopped fully loaded, it could run backwards.

To prevent this we can install a backstop. One of the bearings in the Drummotor is replaced by a one way bearing. The way this bearing is installed determines the direction of rotation of the drum. TBRH indicates a cw rotation and TBLH ccw.

In situations where a Drummotor needs to be able to drive in both directions it is not possible to use a backstop. In this case we use a brake. When an declined belt or a horizontal belt needs to be stopped quickly to pick or place items a brake is the best solution.

Inclined position

Sometimes a Drummotor needs to be installed on an inclined or even vertical position. This is possible, but we need to make adjustments to the oil level in the drum as the oil will flow to the lower side of the Drummotor causing the top bearing to run without lubrication. To prevent problems we will need to know the installation angle so we can fill the drum with extra oil and fit a double sealed bearing on the upper side.

Thermal protection

A Van der Graaf Drummotor can be fitted with thermal protection. This consists of either a thermistor (PTC) or bi-metal (klixon). We install these on each phase of the electric motor.

Encoder - Sensor bearing

In certain applications it is required to measure the speed or position of a conveyor belt. For this type of application we can install an encoder or sensor bearing to accurately measure rotational speed of the Drummotor.

The accuracy needed will determine the type of encoder or sensor used.

Lagging

The power produced by the Drummotor has to be transferred to the belt and lagging is used to give more friction between the Drummotor and the conveyor belt. Van der Graaf can fit your Drummotor with different kinds of lagging.

There is a difference between cold and hot vulcanised lagging. Cold vulcanised means the lagging is glued to the Drummotor usually in sheet form and the join ‘welded’ together. Hot vulcanising is a process where the shell is wrapped around with thin layers of rubber. The shell with the rubber is then baked in an autoclave fusing the layers together creating a seamless finish.

It is possible to cut grooves (e.g chevron or diamond) in the lagging.

Sprockets

Do you wish to use a Drummotor to drive modular belts? Van der Graaf can help you! Fitting sprockets suitable for various types of modular belts is a simple solution. The Drummotor is manufactured with a cylindrical shell and machined with a patented ‘keying’ system. The sprockets are simply ‘slid’ on and locked securely into position.

Options

Sealings for mild steel Drummotors

RB sealing - IP 66



This is Van der Graaf's standard sealing. This type of sealing will work in most conditions.

RBS sealing - IP 66



This sealing is specifically designed for those applications where high water pressure is used for cleaning.

HD sealing - IP 66



This sealing is designed for abrasive applications, like sand, gravel and soil.

Sealings for stainless steel Drummotors

CR sealing - IP 66



This is our standard sealing for stainless steel Drummotors, a very effective, multi labyrinth sealing.

UW sealing - IP 68



This sealing is suitable for under water applications. The maximum depth is approx 2,5 m.

Options

Specification	Standard	Optional
Construction		
Shafts and bolts	Mild steel	Stainless steel
Endflanges	Cast iron	Stainless steel
Shell	Mild steel	Stainless steel
Junctionbox	Cast iron	Stainless steel or polyamide
Cable		Shielded or non-shielded
Sealing mild steel	RB	RBS, HD
Sealing stainless steel	CR	UW
Shell		
Crowned	•	
Cylindrical		•
Balanced		•
Lagging, cold vulcanised		•
Lagging, hot vulcanised		•
Lagging, FDA approved		•
Fitted with grooves, patterns		•
Sprockets		•
Electro motor		
Three-phase asynchronous	•	
Power supply	230/400 V - 50 Hz	Other voltages and frequencies on request
Two speed (Dahlander)		•
Insulation class	F	H
Thermal protection		Bi-metal or thermistor
Run by frequency inverter	•	
Other options		
Food grade oil		•
Backstop, mechanical		•
Brake, electro mechanical		•
Clutch brake, electro mechanical		•
Inclined or vertical position		•
Other facewidth's		•
Different shaft designs		•
Encoder or sensor bearing in drum motor		•
Encoder or sensor bearing in tail drum		•
Certificates		
CE	•	
UL		•
CSA		•
ATEX zone 22, dust		•
UW Under water application (IP68)		•

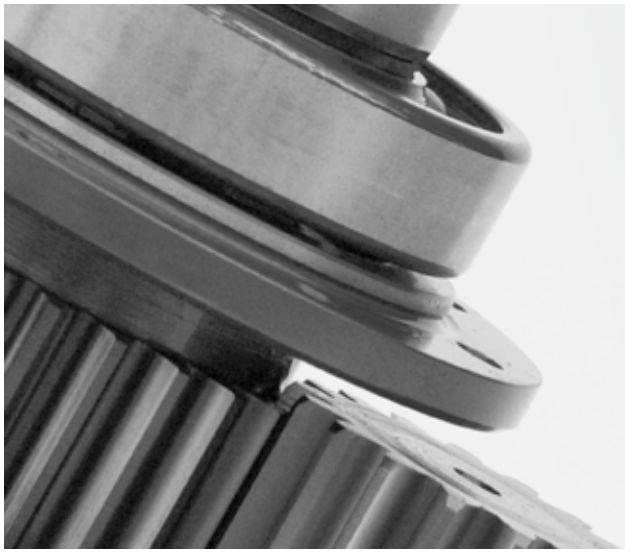
Product range

Our products, an overview

Drummotor type	TM 100B25	TM 113B25	TM 127.25	TM 138.25	TM 160.25	TM 160.30	TM 215.30	TM 215.40
Drum diameter (mm)	100	113	127	138	160	160	215	215
Shaft diameter (mm)	25	25	25	25	25	30	30	40
Power (kW)	0.05-0.37	0.04-0.55	0.10-1.1	0.10-1.1	0.10-0.75	0.10-2.2	0.10-2.2	0.37-5.5
Speed (m/s)	0.007-3.60	0.008-4.40	0.008-2.60	0.009-2.80	0.13-3.30	0.06-4.00	0.08-5.30	0.12-4.70

Drummotor type	TM 215B50	TM 273.40	TM 315.40	TM 315.50	TM 400A50	TM 400.60	TM 500A60	TM 500A75
Drum diameter (mm)	215	273	315	315	400	400	500	500
Shaft diameter (mm)	50	40	40	50	50	60	60	75
Power (kW)	1.5-4.0	0.37-5.5	0.37-5.5	1.1-11	1.1-11	1.5-22	1.5-22	11-30
Speed (m/s)	0.18-0.31	0.17-5.00	0.18-5.20	0.16-4.40	0.20-4.80	0.20-4.60	0.25-4.70	0.80-3.20

Drummotor type	TM 620A75	TM 630A100	TM 800A100	TM 800A130
Drum diameter (mm)	620	630	800	800
Shaft diameter (mm)	75	100	100	130
Power (kW)	11-30	22-55	22-55	55-132
Speed (m/s)	1.00-3.90	1.00-4.00	1.25-5.10	1.60-4.50



Design benefits

- Robust, industrial design
- Fully enclosed
- Oil filled
- Well-sized gears and bearings

Installation advantages

- Easy to install
- Compact and reliable
- Easy to clean
- Virtually maintenance free
- Low Life Cycle Costs

